

Microscopy Light Source MC-LS



Remote Operations Guide

D20990.106 Rev A - DCN 13221

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Introduction

This Guide explains how to use the remote control interfaces of the SCHOTT Microscopy Light Source (MC-LS). Please refer to the MC-LS Quick Start User Guide for more information. All technical information can be downloaded by visiting https://www.schott.com and navigating to the MC-LS product page.

Remote Operation

Two connectors enable remote operation on the rear of the MC-LS, labeled USB and IN/OUT. The IN/OUT port is a standard 9-pin D subminiature receptacle that combines RS232 signal lines with additional digital and analog signals.



Figure 1 – Front Controls

USB Port

The USB port is a standard USB B receptacle that functions as a virtual COM port. In Windows, the port enumerates with the name "Cypress USB UART." The serial commands are described in the Serial Communication Protocol section.

USB Driver Installation

Windows drivers are available for download from the SCHOTT website. The driver package contains the following files:



Install the drivers by running <u>Driver Installer x64.exe</u> for 64-bit Windows systems and <u>Driver Installer x86.exe</u> for 32-bit Windows systems. The driver installation program may need to be run as an administrator, which is typically done by right-clicking the file name and selecting "Run as administrator" from the context menu.



IN/OUT Port

The IN/OUT port contains an RS232 port for serial communication and discrete digital and analog signals for basic remote control. The connector on the MC-LS is a standard female 9-pin D-Sub receptacle. The pinout is described in Figure 3 and Table 1.

	Pin	Name	Specification
	1	Digital In	Digital input, $10k\Omega$ input impedance.
IN/OUT Port		-	Low < 0.7V, High > 3.7V
5 1 Digital In			Internal pull-up causes input to be high when
(9 - 0) 2: RS232 Tx			disconnected.
0 3: RS232 Rx	2	RS232 Tx	RS232 transmit
4: Not Used	3	RS232 Rx	RS232 receive
5: Common	4	Reserved	Do not connect
│	5	Common	Common pin for all signals
7: Not Used	6	Analog In	Analog input for LED intensity adjustment.
(6 ઁ) 8: Fault Out			Range: 0-5V, 16kΩ input impedance
9: 5V Ref.	7	Reserved	Do not connect
Figure 3 – IN/OUT Port Pinout	8	Fault Out	Digital output, open collector
			Rated for 30V/10mA
	9	5V Ref.	5V/10mA output
		Table	1 – IN/OUT Port Pin Specification

RS232 Signals

The RS232 interface uses three pins: 2 (Tx), 3 (Rx), and 5 (Common). The port is configured to operate at 9600 baud, 8 data bits, 1 stop bit, and no parity. The serial commands are described in the section <u>Serial</u> <u>Communication Protocol</u>.

<u>NOTE</u>: Some PC serial ports and USB-Serial converter cables have a low impedance connection between Pins 1 and 5, which drives the digital input pin low, disabling the LED output when the serial cable is plugged in. In this case, change the polarity of the digital input pin to "Low = LED on" using the serial command "&J1". See section J - Digital Input Polarity. The setting change reverts to the previous value when power is cycled. To save the setting, see section S - Save Settings.

Analog/Digital Control

Four pins are provided on the IN/OUT port for simple on/off control, intensity adjustment, and fault monitoring using just a few external components. Refer to Figure 4 for an example circuit for a remote control application.

The digital input pin has an internal pull-up that causes the input to be "high" when disconnected. Connecting the pin to Common (pin 5) drives the input low ("active low").

When the pin is not active, the LED output turns on and off as expected (e.g., when the front button is pressed or the appropriate serial command is received). When the pin is active (low by default), the LED output turns off regardless of any other input.

The active state of the digital input can be reversed with the J - Digital Input Polarity command. For example, if the "&J1" command is sent, the LED turns off when the input pin is high and operates normally when the pin is low.



Additionally, the functional behavior of the digital input can be changed to accommodate different types of switches with

the <u>JM – Digital Input Mode</u>. For example, the digital input can be configured to turn on/off the LED with a toggle or rocker switch, where the state of the output is dependent on whether the switch is opened or closed. The digital input can also switch the LED on/off with a momentary pushbutton or footswitch where the LED output toggles on or off with each switch press.

The <u>J</u> and <u>JM</u> commands allow for any type of switch to be used to enable or disable the light source, such as a rocker switch or a pushbutton switch. Refer to the individual command descriptions for details.

Serial Communication Protocol

Remote communication with the MC-LS follows a command-response pattern. A command must be sent to control the unit or query an operating parameter. Once received, the unit performs the requested action and sends a response.

The unit accepts commands through the serial interfaces in the form of ASCII strings. Commands are used to control (e.g., disable/enable the LED output, adjust intensity, change settings, etc.) or query the unit's operational status (e.g., LED enabled/disabled, intensity, temperature, voltage, etc.).

Unless otherwise noted in the command descriptions below, configuration changes are not saved until the <u>S</u>-<u>Save Settings</u> command is sent. On power-up, the MC-LS reverts to the last saved settings or the factory default if no saved settings exist.

Command Structure

The structure of the string for a MC-LS serial command is organized as follows:

Position	Format	Description
<start></start>	&	A command string always starts with the ampersand (&) character. The parser ignores all characters until this character is received, indicating the start of a command.
<command/>	1-3 letters	Consists of one, two, or three letters indicating the desired command. The unit does not distinguish between upper and lowercase characters; however, responses are always lowercase.
<parameter></parameter>	? or 1-5 alphanumeric digits	If '?' follows the Command Mnemonic, the command is a query. No other characters may follow the '?' except for the termination character. If a question mark does not immediately follow the command mnemonic, the command is a parameter. Parameters are used
		to change a setting or control the operation of the unit.
<terminator></terminator>	Carriage Return	The termination character ends the command or response. The command string is processed once the termination character is received.
		'\r' in many programming languages.

<Start><Command><Parameter><Terminator>

Responses

The MC-LS responds to input commands with a string of characters as described in the following sections. The maximum length of the response is 64 characters (63 characters + terminator character), though most responses are fewer than 10 characters. All responses end with the Terminator character as described in the table above.

Acknowledgment (No Error)

If the command was received and processed without error, the response is as described in the command's description below. Generally, the response to a <u>control</u> command is identical to the string that was initially sent. The response to a <u>query</u> command starts with the command string, followed by the requested parameter.

Negative Acknowledgement (Error)

The following table describes the types of negative acknowledgments:

Туре	Response
Invalid character received	Response: &nX^Y
	 &n = Negative acknowledgment X = Characters in the command string that were parsed correctly ^ = Invalid character location start Y = Invalid character received
	Examples: Command: &L5 Response: &nl^5 (5 is not a valid parameter for this command) Command: &HLZ Response: &nhl^z Explanation: The characters "HL" are the first letters of a valid command, but the "Z" is not.
Buffer Overflow	Response: "USB receive buffer error" or "Uart receive buffer error," depending on which port experienced the overflow. The error message is transmitted after a Start Character (&) is received, followed by 63 non-Termination Characters.
Termination Character received before Start Character	Response: "Invalid command"
Timeout	Response: &n Once the Start character is received, a timer is started. Whenever another character is received, the timer is reset. If 10 seconds elapses since the last character was received and that character wasn't the Terminator, the MC-LS responds as described.
	Terminator is received.

Command Details

A0 – Knob Input Value

	Get the front knob position as a percentage of full scale.		
&A0?	Response:	&a0\$	
	<u>Value (\$):</u>	0000 to 1000 as a percentage of full-range	
	Example response	e: &A00514 (the front knob is at the 51.4% position)	

A1 – Rear Analog Input Value

	Get the rear analog input as a percentage of full scale $(0 - 5V)$.			
&A1? <u>Response:</u>		&a1\$		
	<u>Value (\$):</u>	0000 to 1000 as a percentage of full scale		
	Example response: &A10230 (the analog input is 23.0% of full scale, or 5V * 0.23 = $1.15V$)			

BT – Board Temperature

	Get the current temperature of the internal PCB in Celsius.		
&BT?	Response:	&bt\$	
	<u>Value (\$):</u>	00.0-99.9	

C – System Faults

	Get th	Set the system faults as a bit field.						
&C?	Respo	onse:	&c\$	&c\$				
	<u>Value (\$):</u>		A hexadeci Errors are 8-bit binary error. Refe	imal va determi value. r to the	ue that repr ned by conv A "1" at a pa table below	esents the overting the control of t	errors pres lecimal val position ind	ent. ue to an dicates an
	Bit	Fault			Description	1		
	0	LED			LED discor	nnected or o	open-circui	t
	1	Fan			Fan not tur	ning		
	2	Input volta	ge		Input volta	ge < 20V or	> 30V	
	3	LED heats	ink temperat	ure	Heatsink te	emperature	> 70°C	
	4 Board temperature				Internal PC	B temperat	ure > 60°C	;
	5	Reserved						
	6	Reserved						
	7	Reserved						
	Example #1: response &c02 \rightarrow 2 hex = 00000010 binary							
	Bit	/ Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
		fon) is the s			0	0	1	0
	Example #2: response &c15 \rightarrow 15 hex = 00010101 binary							
	Bit	7 Bi <u>t</u> 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	0	0	0	1	0	1	0	1
	In this case, there are three faults: bit 0 (LED), bit 2 (input voltage), and bit 4 (internal PCB temperature).							

D0 – Front Switch State

	Get the state of	the front switch.
&D0?	<u>Response:</u>	&d00 = switch not pressed

D1 – Remote Digital Input State

	Get the state of th	e digital input of the IN/OUT port (pin 1).
&D1?	Response:	&d10 = low
		&d11 = high
	NOTE: This input	will read "high" when the pin is disconnected.

F – Firmware Version

	Get the firmware version of the unit		
&F? <u>Response:</u> &f\$		&f\$	
	<u>Value (\$):</u>	A string containing the version number.	
	Example response: &f1.0 = Firmware version "1.0"		

G – Fan Speed

	Get the fan speed in RPM.		
&G?	<u>Response:</u>	&g\$	
	<u>Value (\$):</u>	Fan speed in RPM.	

HLF – Front Control Lockout

	Enable or disable the front panel knob and button controls.		
&HLF#	Parameter (#):	 Ø = disable the controls 1 = enable the controls (default) ? = query the current state. 	
	<u>Response:</u> See also K – Cor	<pre>&hlf0 = the control is disabled &hlf1 = the control is enabled ntrol Lockout</pre>	

HLM – Remote Analog Control Lockout

_	Enable or disable the remote analog input.		
&HLM#	Parameter (#):	 Ø = disable the analog input 1 = enable the analog input (default) ? = query the current state. 	
	<u>Response:</u>	<pre>&hlf0 = the control is disabled &hlf1 = the control is enabled</pre>	
	NOTE: The digital	input is not disabled by this command.	

I – LED Intensity

•	Set or get the LED intensity with 8-bit precision.		
&I#	Parameter (#):	A 2-digit hexadecimal value between 0 and FF (decimal 255) where 0 is minimum intensity (i.e., off) and FF is maximum intensity. The current light intensity can be queried by sending '?' as the parameter.	
	Response:	&i\$	
	<u>Value (\$):</u>	The intensity value as a 2-digit hexadecimal value (see parameter explanation).	

IP – LED Intensity (Precision)

	Set or get the LED intensity with 11-bit precision.		
&IP#	Parameter (#):	A 3-digit hexadecimal value between 0 and 7FF (decimal 2047) where 0 is minimum intensity (i.e., off) and 7FF is maximum intensity. Any value higher than 7FF is interpreted as 7FF. The current light intensity can be queried by sending '?' as the parameter.	
	Response:	&ip\$	
	<u>Value (\$):</u>	The intensity value as a 3-digit hexadecimal value (see parameter explanation)	

J – Digital Input Polarity

&Ј#	Get or set the active polarity of the digital input pin of the IN/OUT port (pin 1). Used in conjunction with the &JM# command, the pin can be configured to enable/disabled the LED output using either a toggle switch or momentary pushbutton switch.		
	Parameter (#):	 Ø = LED off when low or toggle on falling edge (default) 1 = LED off when high or toggle on rising edge ? = query current setting 	
	<u>Response:</u>	&j0 = LED off when low &j1 = LED off when high	

JM – Digital Input Mode

&ЈМ#	Get or set the switching mode of the digital input pin of the IN/OUT port (pin 1). When used in conjunction with the "J" command, the pin can be configured to enable/disabled the LED output using either a toggle switch or momentary pushbutton switch.		
	Parameter (#):	 Ø = level triggered (default) 1 = edge triggered ? = query current setting 	
	Response:	<pre>&jm0 = level-triggered (toggle switch) &jm1 = edge triggered (momentary switch)</pre>	

K – Control Lockout

		Get or set the control lockout setting.		
&K#	Parameter (#):	 Ø = all controls enabled (default) 1 = front knob and switch disabled 2 = analog input disabled 3 = front knob, switch, and analog inputs disabled ? = query current setting 		
		<u>Response:</u>	 &k0 = all controls enabled &k1 = front knob and switch disabled &k2 = analog input disabled &k3 = front knob, switch, and analog inputs disabled 	
		See also HLF – F Lockout.	ront Control Lockout and HLM – Remote Analog Control	

L – LED Output Enable

&L#	Enable or disable the LED output. This command enables the LED driver and fan, even if the intensity is set to the minimum value.	
	Parameter (#):	 Ø = LED disabled (default) 1 = LED enabled ? = query current setting
	<u>Response:</u>	&10 = LED disabled &11 = LED enabled

LT – LED Heatsink Temperature

	Get the heatsink temperature in degrees Celsius.		
<?	<u>Response:</u>	<\$	
	<u>Value (\$):</u>	-5.0 to 99.9	

M – Control Source

&M?	Get the interface that is controlling the unit. An interface gains control of the unit if it adjusts the intensity or enables/disables the LED.		
	The RS232 and USB ports claim control whenever the "L", "I", or "IP" commands are sent.		
	The front panel or rear analog input claim control when the power button is pressed, the digital input is toggled, or the light intensity is adjusted.		
	Respons	<u>se:</u> &m\$	
	<u>Value (</u> \$	<u>;):</u>	
	Value	Meaning	
	0	Front Panel Control	
	1 Rear Analog Control		
	2	RS232 Port	
	3	Reserved	
	4	USB Port	
	5 Reserved		
	6 Reserved		
	7 None		

O – Restore Factory Defaults

&0	Restore the unit to the factory default settings. This command resets the unit to the factory default settings.		
	Response:	&o\$	
	<u>Value (\$):</u>	0 = success 1 = reset failure	

O4 – Reboot System

&04	Reboot the firmware. This command has the same behavior as power cycling the unit.
	Response: none

Q – Product Name

	Get the product n	ame.
&Q	<u>Response:</u>	&qSCHOTT Microscopy Light Source (MC-LS)

S – Save Settings

&S	Saves the <u>unit's cr</u> previous settings to operating using the <u>– Restore Setting</u> following settings:	<u>urrent operating state</u> to internal memory, overwriting any that may have been stored. The unit immediately begins ese saved settings the next time power is cycled or when the <u>T</u> <u>us</u> command is used. The current operating state includes the
	 LED output Intensity (s Control souties Control loc Switch polation Switch mode 	t status (see L – LED Output Enable) see IP – LED Intensity (Precision) urce (see M – Control Source) kout status (see K – Control Lockout) arity (see J – Digital Input Polarity) de (see JM – Digital Input Mode)
	Response:	&s\$
	<u>Value (\$):</u>	0 = success 1 = failure

T – Restore Settings

&т	Restores the unit details on which s	to the currently saved settings. See <u>S – Save Settings</u> for settings are restored.
	Response:	&t\$
	<u>Value (\$):</u>	0 = success 1 = failure

VI – Input Voltage

&VI?	Gets the input vol	tage.
	Response:	&vi\$
	<u>Value (\$):</u>	The input voltage as a decimal number in the format ##.##

W – System Warnings

	Get th	ne system wa	arnings as a bit field	J.	
&W?	Response:		&w\$		
	<u>Value (\$):</u>		A hexadecimal va The response is f	lue indicating the warnings that are presonne the presonne that are presonne the presonne that are presonne the president term in the presence of the presence	sent. Its.
	Bit	Warning		Description	
	 0 Reserved 1 Reserved 2 Input voltag 3 LED heatsin 4 Board temp 5 Reserved 6 Reserved 7 Reserved 				
			ge	Input voltage < 22V or > 26V	
			ink temperature	Heatsink temperature > 65°C	
			perature	Board temperature > 55°C	

XS – Status Summarv

&XS\$	Gets a of sev	a comma-delimited listing of val reral commands into a single re	rious status values by combining sponse.	the output
	Respo	onse: &xs\$		
	<u>Value</u>	(\$): A comma-delimite the following form	ed list of various status and contr at:	ol values in
		&xs,A,B,C,D,E,	F,G,H,I,J,K,L,M	
	ID	Response from Command	Description	
	Α	&C?	System faults	
	В	&W?	System warnings	
	С	&IP?	Intensity (Precision)	
	D	&L?	Light output enable status	
	Е	&BT?	Board temperature	
	F	<?	LED heatsink temperature	
	G	&G?	Fan speed	
	Н	&VI?	Input voltage	
	I	&A0?	Front knob position	
	J	&A1?	Analog input value	
	K	&D0?	Front button state	
	L	&D1?	Digital input state	
	М	&M?	Control source	
	Exam &xs00 00 222 1 26.5 24.2 2518 23.45 0503 0200 0 1 4	ple response: 9,00,222,1,+26.5,+24.2,251 no errors no warnings LED intensity is $0x222 \rightarrow 546$ LED enabled Temperature of control board Temperature of heatsink is 24 Fan speed 2518 RPM Input voltage is 23.45V Front knob is set to 50.3% Analog input is 21.1% of full s Front button is not pressed Digital input is high Control source is the USB po	.8,23.45,0503,0200,0,1,4 decimal \rightarrow 546/2047 = 26.7% is 26.5°C i.2°C cale (5V * 20.0% \rightarrow 1.0V) rt	

Z – Serial Number

	Get the unit's seria	al number.	
&Z\$	Response:	&z\$	
	<u>Value (\$):</u>	A string contain	ining the unit's serial number.
	Example response	<u>e:</u> &z000001	(serial number 1)

ZM – Model Number

&ZM\$	Gets the unit's mo	del number.	
	Response:	&zm\$	
	<u>Value (\$):</u>	A string containing the unit's model number.	
	Example response	e: &zmA20990 (model number A20990)	

KL 2500 LED Protocol Compatibility

The MC-LS serial interface is compatible with KL protocol version 2.0 as used on KL 2500 LED.

Command Structure

The command structure is identical to the MC-LS commands.

<Start><KL_Command><Parameter><Terminator>

Position	Format	Description
<start></start>	Zero "0"	Address byte to select a channel of the light source(s). The current protocol only allows for a single address, so the only recognized character is "0".
<kl_command></kl_command>	2 characters	A two-character mnemonic of the command. The commands are described in detail below.
<parameter></parameter>	'?' or 4 characters	If '?' follows the Command Mnemonic, the command is a query. The termination character must always follow the '?'. If a question mark does not immediately follow the command, the command is a parameter. Parameters are used to change a setting or control the operation of the unit. Parameter details are given for each command.
<terminator></terminator>	Semicolon ";"	The termination character ends the command. The command string is processed once the termination character is received. The carriage return is ASCII code 13 (0x0D) and is denoted as '\r' in many programming languages.

Responses

Acknowledgment (No Error)

If the command was received and processed without error, the response is as described in the command's description below. Generally, the response to a <u>control</u> command is identical to the string that was initially sent. The response to a <u>query</u> command starts with the command string, followed by the requested parameter.

Negative Acknowledgment (Error)

If the command was not parsed correctly, the unit sends a response from the following table:

Code	Description
0!003;	Unknown command
0 <command/> !006;	Value is out of range
0 <command/> !009	Value is not a number

Command Details

BR – Brightness

ØBR#;	Set or get the brightness setting of the light source. See also the <u>I – LED</u> Intensity and <u>IP – LED Intensity (Precision)</u> commands.			
	Parameter (#	A 4-digit hexadecimal value between 0 and 3E8 (decimal 1000) where 0 is minimum intensity (i.e., off) and 3E8 is maximum intensity. Values higher than 3E8 are interpreted as 3E8.		
		? \rightarrow the current value		
	Response:	0BR\$;		
	<u>Value (\$):</u>	The intensity value as a 4-digit hexadecimal value (see parameter explanation).		
	Examples:			
	• 0BR01F4; • 0BR03E8; • 0BRFFFF;	01F4 hex \rightarrow 500 dec (50%) 03E8 hex \rightarrow 1000 dec (100%) FFFF hex > 3E8 hex so intensity will be set to 100%.		

ID – Identification

		Identifies the light source.	
	0ID?;	Response: 0IDKL 2500 LED V2.0 (MC-LS Vxxx);	(xxx is the firmware version)

LK – Front Panel Control Lock

0LK#;	Lock the front panel controls at the light source. See also the <u>HLF – Front</u> <u>Control</u> Lockout and <u>K – Control</u> Lockout commands.	
	Parameter (#):	$0 \rightarrow unlock$ $1 \rightarrow lock$ $? \rightarrow query$
	<u>Response:</u>	0LK\$;
	<u>Value (\$):</u>	The current state.

PR – Recall Preset

0PR#;	Recalls the user preset values. The index value used in the KL protocol is ignored by the MC-LS. Only a single preset slot is used. See also the <u>T –</u> <u>Restore</u> Settings command.	
	Parameter (#):	The index value used in the KL protocol is ignored by the MC-LS. Only a single preset slot is used.
	<u>Response</u> :	0PR0001;

PS – Store Preset

0PS#;	Store the current settings as a preset in the light source. The next time power is applied, it will start-up in the preset state. See also the <u>S – Save</u> Settings command.	
	Parameter (#):	The index value is ignored by the MC-LS. Only the first preset slot is used regardless of the index value received.
	Response:	0PS0001;

PV – Protocol Version

ØPV?;Get the protocol version. The first byte represents the version, the second the revision.	
	Response: 0PV0200; (KL protocol version 2.0)

SF – Switch Mode

OSF#; Determines the behavior of the digital input so that either a momentation toggle switch can be connected.		
	This setting is saved in the internal memory of the light source after it is changed.	
	<u>Parameter (#):</u> 0000 \rightarrow momentary switch (push button, footswitch)	
	0001 \rightarrow toggle switch (ON/OFF, rocker) (default mode)	
	? \rightarrow query the current state	
	Response: 0SF\$;	
	Response value (\$): The current state of the setting	
	See also the <u>J – Digital Input</u> Polarity and <u>JM – Digital Input</u> Mode commands Note that the "J" and "JM" commands do not automatically save the setting after it is changed.	

SH – Shutter Enable

0SH#;	This command emulates a shutter as used with halogen light sources. See also the $\underline{L - LED Output}$ Enable command.	
	Commands:	
	0SH0001; \rightarrow shutter activated (light off) 0SH0000; \rightarrow shutter deactivated (light on)	
	0SH?; \rightarrow query the current state	

TX – Temperature of LED Heatsink

ØTX?;	Gets the temperature of the internal LED heatsink as an integer in steps of 0.0625 Kelvin.
	Example response:
	0TX129c; \rightarrow 129c hex \rightarrow 4764 dec \rightarrow 4764 * 0.0625K + 275.15K = 22.6°C

Warranty and Liability

SCHOTT warrants our light sources to be free from defective workmanship and materials. If within two (2) years from shipment date, any product and/or part thereof are determined by SCHOTT to be defective, SCHOTT will repair or replace it with a new or reconditioned product and/or part.

Warranty is void if:

- We determine the product has been subjected to neglect or misuse or has been installed following procedures not in accordance with our instruction manual.
- Unauthorized repairs or modifications have occurred.
- The warranty seal has been broken, or the serial number label has been altered.

Our obligation is limited to repair or replacement. SCHOTT will not be held responsible for consequential damages, transportation, installation, adjustment, or other expenses arising in connection with our products or parts. This warranty is in lieu of all other statements or guarantees, written or implied, by SCHOTT or SCHOTT authorized representatives.

Servicing

There are no user-serviceable components inside the MC-LS. All repairs must be made by an authorized repair facility. Opening the housing of the unit voids the warranty. Please contact your distributor or SCHOTT sales representative for technical support.

Contact Information

Customer Support

Lighting and imaging SCHOTT North America, Inc. 122 Charlton Street Southbridge, MA 01550 Phone: (508) 765-9744 Fax: (508) 765-1299 Email: <u>lightingimaging@us.schott.com</u> Website: <u>https://www.schott.com</u>

Technical Support

For technical support, please contact your distributor, SCHOTT sales representative, or email <u>lightingimaging@us.schott.com</u>.

The latest product information can be found on the SCHOTT website at <u>https://www.schott.com/</u>

Manufacturing Location

SCHOTT de México, S.A. de C.V. (Plant #3540) Carretera México-Veracruz Km.349 Venta Parada, Amatlán de los Reyes, Veracruz México 94946 Phone: +52 (271) 7166-316

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