

# Microscopy Light Source MC-LS



## **Remote Operations Guide**

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## **Table of Contents**

Introduction	3
Remote Operation	3
USB Port	
USB Driver Installation	4
IN/OUT Port	4
RS232 Signals	4
Analog/Digital Control	
Serial Communication Protocol	
Command Structure	
Responses	
Acknowledgment (No Error)	
Negative Acknowledgement (Error)	
Command Details	
A0 – Knob Input Value	
A0 – Knob input value A1 – Rear Analog Input Value	
BT – Board Temperature	
C – System Faults	
D0 – Front Switch State	
D0 – Front Switch State D1 – Remote Digital Input State	
F – Firmware Version	
G – Fan Speed	
HLF – Front Control Lockout	
HLF – Front Control Lockout	
I – LED Intensity	
I – LED Intensity IP – LED Intensity (Precision)	
J – Digital Input Polarity	
JM – Digital Input Mode	
K – Control Lockout	
L – LED Output Enable	
LT – LED Heatsink Temperature	
M – Control Source	
O – Restore Factory Defaults	
O4 – Reboot System	
Q – Product Name	
S – Save Settings	
T – Restore Settings	
VI – Input Voltage	
W – System Warnings	
XS – Status Summary	
Z – Serial Number	
ZM – Model Number	
KL 2500 LED Protocol Compatibility	
Command Structure	
Responses	
Acknowledgment (No Error)	
Negative Acknowledgment (Error)	16

Command Details	
BR – Brightness	
ID – Identification	
LK – Front Panel Control Lock	
PR – Recall Preset	
PS – Store Preset	
PV – Protocol Version	
SF – Switch Mode	
SH – Shutter Enable	
TX – Temperature of LED Heatsink	
Warranty and Liability	
Servicing	
Contact Information	

## Introduction

This Guide explains how to use the remote control interfaces of the SCHOTT Microscopy Light Source (MC-LS). Please refer to the MC-LS Quick Start User Guide for more information. All technical information can be downloaded by visiting https://www.schott.com and navigating to the MC-LS product page.

## **Remote Operation**

Two connectors enable remote operation on the rear of the MC-LS, labeled USB and IN/OUT. The IN/OUT port is a standard 9-pin D subminiature receptacle that combines RS232 signal lines with additional digital and analog signals.



#### **Figure 1 – Front Controls**

Figure 2 – Rear Controls

#### **USB** Port

The USB port is a standard USB B receptacle that functions as a virtual COM port. In Windows, the port enumerates with the name "Cypress USB UART." The serial commands are described in the Serial Communication Protocol section.

#### **USB Driver Installation**

Windows drivers are available for download from the SCHOTT website. The driver package contains the following files:



Install the drivers by running <u>Driver Installer x64.exe</u> for 64-bit Windows systems and <u>Driver Installer x86.exe</u> for 32-bit Windows systems. The driver installation program may need to be run as an administrator, which is typically done by right-clicking the file name and selecting "Run as administrator" from the context menu.



#### **IN/OUT Port**

The IN/OUT port contains an RS232 port for serial communication and discrete digital and analog signals for basic remote control. The connector on the MC-LS is a standard female 9-pin D-Sub receptacle. The pinout is described in Figure 3 and Table 1.

	Pin	Name	Specification
	1	Digital In	Digital input, $10k\Omega$ input impedance.
IN/OUT Port			Low < 0.7V, High > 3.7V
5 1: Digital In			Internal pull-up causes input to be high when
(9 - 0) 2 RS232 Tx			disconnected.
$(0) = 12 \text{ pc}_{22} \text{ pv}$	2	RS232 Tx	RS232 transmit
6 6 4: Not Used	3	RS232 Rx	RS232 receive
(0) 15 Common	4	Reserved	Do not connect
$(0) \sim 16$ Angles in	5	Common	Common pin for all signals
0 0 7: Not Used	6	Analog In	Analog input for LED intensity adjustment.
(6 ઁ ◎  8: Fault Out			Range: 0-5V, $16k\Omega$ input impedance
9: 5V Ref.	7	Reserved	Do not connect
Figure 3 – IN/OUT Port Pinout	8	Fault Out	Digital output, open collector
			Rated for 30V/10mA
	9	5V Ref.	5V/10mA output

Table 1 – IN/OUT Port Pin Specification

#### **RS232 Signals**

The RS232 interface uses three pins: 2 (Tx), 3 (Rx), and 5 (Common). The port is configured to operate at 9600 baud, 8 data bits, 1 stop bit, and no parity. The serial commands are described in the section <u>Serial</u> <u>Communication Protocol</u>.

<u>NOTE</u>: Some PC serial ports and USB-Serial converter cables have a low impedance connection between Pins 1 and 5, which drives the digital input pin low, disabling the LED output when the serial cable is plugged in. In this case, change the polarity of the digital input pin to "Low = LED on" using the serial command "&J1". See section J - Digital Input Polarity. The setting change reverts to the previous value when power is cycled. To save the setting, see section S - Save Settings.

## **Analog/Digital Control**

Four pins are provided on the IN/OUT port for simple on/off control, intensity adjustment, and fault monitoring using just a few external components. Refer to Figure 4 for an example circuit for a remote control application.

The digital input pin has an internal pull-up that causes the input to be "high" when disconnected. Connecting the pin to Common (pin 5) drives the input low ("active low").

When the pin is not active, the LED output turns on and off as expected (e.g., when the front button is pressed or the appropriate serial command is received). When the pin is active (low by default), the LED output turns off regardless of any other input.

The active state of the digital input can be reversed with the J - Digital Input Polarity command. For example, if the "&J1" command is sent, the LED turns off when the input pin is high and operates normally when the pin is low.

Additionally, the functional behavior of the digital input can be changed to accommodate different types of switches with



the <u>JM – Digital Input Mode</u>. For example, the digital input can be configured to turn on/off the LED with a toggle or rocker switch, where the state of the output is dependent on whether the switch is opened or closed. The digital input can also switch the LED on/off with a momentary pushbutton or footswitch where the LED output toggles on or off with each switch press.

The <u>J</u> and <u>JM</u> commands allow for any type of switch to be used to enable or disable the light source, such as a rocker switch or a pushbutton switch. Refer to the individual command descriptions for details.

## **Serial Communication Protocol**

Remote communication with the MC-LS follows a command-response pattern. A command must be sent to control the unit or query an operating parameter. Once received, the unit performs the requested action and sends a response.

The unit accepts commands through the serial interfaces in the form of ASCII strings. Commands are used to control (e.g., disable/enable the LED output, adjust intensity, change settings, etc.) or query the unit's operational status (e.g., LED enabled/disabled, intensity, temperature, voltage, etc.).

Unless otherwise noted in the command descriptions below, configuration changes are not saved until the <u>**S**</u> – <u>**Save Settings**</u> command is sent. On power-up, the MC-LS reverts to the last saved settings or the factory default if no saved settings exist.

#### **Command Structure**

The structure of the string for a MC-LS serial command is organized as follows:

Position	Format	Description
<start></start>	&	A command string always starts with the ampersand (&) character. The parser ignores all characters until this character is received, indicating the start of a command.
<command/>	1-3 letters	Consists of one, two, or three letters indicating the desired command. The unit does not distinguish between upper and lowercase characters; however, responses are always lowercase.
<parameter></parameter>	? or 1-5 alphanumeric digits	If '?' follows the Command Mnemonic, the command is a query. No other characters may follow the '?' except for the termination character. If a question mark does not immediately follow the command mnemonic, the command is a parameter. Parameters are used to change a setting or control the operation of the unit.
<terminator></terminator>	Carriage Return	The termination character ends the command or response. The command string is processed once the termination character is received. The carriage return is ASCII code 13 (0x0D) and is denoted as '\r' in many programming languages.

#### <Start><Command><Parameter><Terminator>

#### Responses

The MC-LS responds to input commands with a string of characters as described in the following sections. The maximum length of the response is 64 characters (63 characters + terminator character), though most responses are fewer than 10 characters. All responses end with the Terminator character as described in the table above.

#### Acknowledgment (No Error)

If the command was received and processed without error, the response is as described in the command's description below. Generally, the response to a <u>control</u> command is identical to the string that was initially sent. The response to a <u>query</u> command starts with the command string, followed by the requested parameter.

## **Negative Acknowledgement (Error)**

The following table describes the types of negative acknowledgments:

Туре	Response
Invalid character received	Response: &nX^Y &n = Negative acknowledgment X = Characters in the command string that were parsed correctly ^ = Invalid character location start Y = Invalid character received Examples: Command: &L5 Response: &nI^5 (5 is not a valid parameter for this command) Command: &HLZ Response: &nhI^z Explanation: The characters "HL" are the first letters of a valid command, but the "Z" is not.
Buffer Overflow	Response: "USB receive buffer error" or "Uart receive buffer error," depending on which port experienced the overflow. The error message is transmitted after a Start Character (&) is received, followed by 63 non-Termination Characters.
Termination Character received before Start Character	Response: "Invalid command"
Timeout	Response: &n Once the Start character is received, a timer is started. Whenever another character is received, the timer is reset. If 10 seconds elapses since the last character was received and that character wasn't the Terminator, the MC-LS responds as described. The timeout timer stops when a timeout occurs or if the Terminator is received.

## **Command Details**

#### A0 – Knob Input Value

Get the front knob position as a percentage of full scale.		position as a percentage of full scale.
&A0?	Response:	&a0\$
	<u>Value (\$):</u>	0000 to 1000 as a percentage of full-range
	Example response	e: <b>&amp;A00514</b> (the front knob is at the 51.4% position)

A1 – Rear Analog Input Value
Get the rear analog input as a r

	Get the rear analog	g input as a percentage of full scale (0 – 5V).
<b>&amp;A1?</b> <u>Re</u> :	Response:	&a1\$
	<u>Value (\$):</u>	0000 to 1000 as a percentage of full scale
	Example response	: <b>&amp;A10230</b> (the analog input is 23.0% of full scale, or 5V * 0.23 = 1.15V)

#### **BT – Board Temperature**

&BT?	Response:	&bt\$
	<u>Value (\$):</u>	00.0-99.9

#### **C – System Faults**

&C?	Get th	ie system fa	ults as a bit	field.				
	Respo	onse:	&c\$					
	<u>Value</u>	<u>(\$):</u>	Errors are 8-bit binar	determ y value.	lue that repr ined by conv A "1" at a pa the table bel	verting the articular bit	decimal v	alue to an
	Bit	Fault			Descriptior	า		
	0	LED			LED discor	nnected or	open-circ	uit
	1	Fan			Fan not tur	ning		
	2	Input volta	ge		Input volta	ge < 20V o	r > 30V	
	3	LED heats	ink tempera	ture	Heatsink te	emperature	≥ 70°C	
	4	Board tem	perature		Internal PC	B tempera	ature > 60°	°C
	5	Reserved						
	6	Reserved						
	7	Reserved						
					x = 0000001	,	DHA	D# 0
	Bit		Bit 5	Bit 4		Bit 2	Bit 1	Bit 0
		_	0	0	0	0	1	0
		fan) is the s	ource or the					
	Exam	ple #2: resp	onse <b>&amp;c15</b> –	→ 15 he	x = 0001010	1 binary		
	Bit	7 Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	0	-	0	1	0	1	0	1
		case, there al PCB tem		ults: bit	0 (LED), bit	2 (input vo	oltage), ar	nd bit 4

00 – Front S							
	Get the state of t	et the state of the front switch.					
&D0?	Response:	&d00 = switch not pressed &d01 = switch pressed					
1 – Remote	Digital Input Stat						
0010	Get the state of t	he digital input of the IN/OUT port (pin 1).					
&D1?	Response:	<b>&amp;d10</b> = low <b>&amp;d11</b> = high					
	NOTE: This inpu	t will read "high" when the pin is disconnected.					
– Firmware	Version						
	Get the firmware	version of the unit					
&F?	Response:	&f\$					
	<u>Value (\$):</u>	A string containing the version number.					
	Example respons	se: <b>&amp;f1.0</b> = Firmware version "1.0"					
6 – Fan Spee	ed						
	Get the fan spee	d in RPM.					
&G?	Response:	&g\$					
	<u>Value (\$):</u>	Fan speed in RPM.					
ILF – Front	Control Lockout						
	Enable or disable	e the front panel knob and button controls.					
&HLF#	Parameter (#):	<b>0</b> = disable the controls					
		<ul><li>1 = enable the controls (default)</li><li>? = query the current state.</li></ul>					
	Response:	<b>&amp;h1f0</b> = the control is disabled					
	See also <b>K – Co</b>	<b>&amp;h1f1</b> = the control is enabled <b>ntrol</b> Lockout					
ILM – Remo	te Analog Control	Lockout					
	Enable or disable	e the remote analog input.					
&HLM#	<u>Parameter (#):</u>	<ul> <li>Ø = disable the analog input</li> <li>1 = enable the analog input (default)</li> <li>? = query the current state.</li> </ul>					
	Response:	<pre>&amp;hlf0 = the control is disabled &amp;hlf1 = the control is enabled</pre>					
	NOTE: The digital input is not disabled by this command.						
	See also <b>K – Control</b> Lockout						

I – LED Intensity

&I#Set or get the LED intensity with 8-bit precision.&I#Parameter (#):Parameter (#):A 2-digit hexadecimal value between 0 and FF (decimal 255)<br/>where 0 is minimum intensity (i.e., off) and FF is maximum<br/>intensity. The current light intensity can be queried by sending<br/>'?' as the parameter.Response:&i\$Value (\$):The intensity value as a 2-digit hexadecimal value (see<br/>parameter explanation).

#### IP – LED Intensity (Precision)

	Set or get the LED intensity with 11-bit precision.			
&IP#	<u>Parameter (#):</u>	A 3-digit hexadecimal value between 0 and 7FF (decimal 2047) where 0 is minimum intensity (i.e., off) and 7FF is maximum intensity. Any value higher than 7FF is interpreted as 7FF. The current light intensity can be queried by sending '?' as the parameter.		
	Response:	&ip\$		
	<u>Value (\$):</u>	The intensity value as a 3-digit hexadecimal value (see parameter explanation)		

#### J – Digital Input Polarity

&J#	Get or set the active polarity of the digital input pin of the IN/OUT port (pin 1). Used in conjunction with the <b>&amp;JM#</b> command, the pin can be configured to enable/disabled the LED output using either a toggle switch or momentary pushbutton switch.			
	<u>Parameter (#):</u>	<ul> <li>Ø = LED off when low or toggle on falling edge (default)</li> <li>1 = LED off when high or toggle on rising edge</li> <li>? = query current setting</li> </ul>		
	<u>Response:</u>	<b>&amp;j0</b> = LED off when low <b>&amp;j1</b> = LED off when high		

#### JM – Digital Input Mode

&ЈМ#	When used in co	itching mode of the digital input pin of the IN/OUT port (pin 1). njunction with the "J" command, the pin can be configured to the LED output using either a toggle switch or momentary h.	
	Parameter (#):	<ul> <li>Ø = level triggered (default)</li> <li>1 = edge triggered</li> <li>? = query current setting</li> </ul>	
	<u>Response:</u>	<b>&amp;jm0</b> = level-triggered (toggle switch) <b>&amp;jm1</b> = edge triggered (momentary switch)	

K – Control Lockout	K –	Control	Lockout
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Response:

<u>Response:</u> <u>Value (**\$**):</u>

LT – LED Heatsink Temperature

&LT?

	Get or set the control lockout setting.				
&K#	<u>Parameter (#):</u>	<ul> <li>Ø = all controls enabled (default)</li> <li>1 = front knob and switch disabled</li> <li>2 = analog input disabled</li> <li>3 = front knob, switch, and analog inputs disabled</li> <li>? = query current setting</li> </ul>			
	<u>Response:</u>	<ul> <li>&amp;k0 = all controls enabled</li> <li>&amp;k1 = front knob and switch disabled</li> <li>&amp;k2 = analog input disabled</li> <li>&amp;k3 = front knob, switch, and analog inputs disabled</li> </ul>			
	See also <b>HLF – F</b> Lockout.	Front Control Lockout and HLM – Remote Analog Control			
L – LED Outp	ut Enable				
&L#		e the LED output. This command enables the LED driver and tensity is set to the minimum value.			
	<u>Parameter (#):</u>	<ul> <li>Ø = LED disabled (default)</li> <li>1 = LED enabled</li> <li>? = query current setting</li> </ul>			

**&10** = LED disabled

**&11** = LED enabled

Get the heatsink temperature in degrees Celsius.

-5.0 to 99.9

&lt\$

#### **M** – Control Source Get the interface that is controlling the unit. An interface gains control of the &M? unit if it adjusts the intensity or enables/disables the LED. The RS232 and USB ports claim control whenever the "L", "I", or "IP" commands are sent. The front panel or rear analog input claim control when the power button is pressed, the digital input is toggled, or the light intensity is adjusted. Response: &m\$ <u>Value (\$):</u> Value Meaning 0 Front Panel Control 1 Rear Analog Control 2 RS232 Port 3 Reserved 4 USB Port 5 Reserved 6 Reserved 7 None

#### **O – Restore Factory Defaults**

&0	Restore the unit to the factory default settings. This command resets the unit to the factory default settings.	
	<u>Response:</u>	&o\$
	<u>Value (<b>\$</b>):</u>	0 = success 1 = reset failure

#### O4 – Reboot System

&04	Reboot the firmware. This command has the same behavior as power cycling the unit.	
	Response: none	

#### **Q** – Product Name

Get the product name.		name.
&Q	<u>Response:</u>	&qSCHOTT Microscopy Light Source (MC-LS)

#### S – Save Settings Saves the unit's current operating state to internal memory, overwriting any previous settings that may have been stored. The unit immediately begins &S operating using these saved settings the next time power is cycled or when the T - Restore Settings command is used. The current operating state includes the following settings: • LED output status (see L – LED Output Enable) • Intensity (see IP – LED Intensity (Precision) • Control source (see M – Control Source) • Control lockout status (see K – Control Lockout) • Switch polarity (see J – Digital Input Polarity) • Switch mode (see JM – Digital Input Mode) &s\$ Response: Value (\$): 0 = success **1** = failure

## T – Restore Settings

&т	Restores the unit to the currently saved settings. See $S - Save Settings$ for details on which settings are restored.		
	Response:	&t\$	
	<u>Value (\$):</u>	0 = success 1 = failure	

#### VI – Input Voltage

&VI?	Gets the input voltage.		
	&VI?	<u>Response:</u>	&vi\$
		<u>Value (\$):</u>	The input voltage as a decimal number in the format ##.##

W – System V			arnings as a bit fi	eld.
&W?	Response:		&w\$	
	<u>Value</u>	<u>(\$):</u>		value indicating the warnings that are present. s formatted identically to <u>C – System Faults</u> .
	Bit	Warning		Description
	0	Reserved		
	1	Reserved		
	2	Input volta	ge	Input voltage < 22V or > 26V
	3	LED heats	ink temperature	Heatsink temperature > 65°C
	4	Board tem	perature	Board temperature > 55°C
	5	Reserved		
	6	Reserved		
	7	Reserved		

## XS – Status Summary

&XS\$	Gets a comma-delimited listing of various status values by combining the output of several commands into a single response.					
	Respo	onse: &xs\$	&xs\$			
	<u>Value</u>	( <u>\$):</u> A comma-delimit the following form	ed list of various status and control values nat:			
		&xs,A,B,C,D,E,	F,G,H,I,J,K,L,M			
	ID	Response from Command	Description			
	Α	&C?	System faults			
	В	&W?	System warnings			
	С	&IP?	Intensity (Precision)			
	D	&L?	Light output enable status			
	Е	&BT?	Board temperature			
	F	<?	LED heatsink temperature			
	G	&G?	Fan speed			
	Н	&VI?	Input voltage			
	I	&A0?	Front knob position			
	J	&A1?	Analog input value			
	K	&D0?	Front button state			
	L	&D1?	Digital input state			
	М	&M?	Control source			
		ble response: ,00,222,1,+26.5,+24.2,25 no errors no warnings LED intensity is $0x222 \rightarrow 544$ LED enabled Temperature of control board Temperature of heatsink is 24 Input voltage is 23.45V 0503 Analog input is 21.1% of full Front button is not pressed Digital input is high	6 decimal → 546/2047 = 26.7% is 26.5°C 4.2°C 2518 Fan speed 2518 RPM Front knob is set to 50.3%			

Z – Serial Nur	Z – Serial Number				
	Get the unit's serial number.				
&Z\$	Response:	&z\$			
	<u>Value (\$):</u>	A string containing the unit's serial number.			
	Example response: &z000001 (serial number 1)				
ZM – Model N	umber				
	Gets the unit's model number.				
&ZM\$	Response:	&zm\$			
	<u>Value (\$):</u>	A string containing the unit's model number.			
	Example respons	<u>se:</u> <b>&amp;zmA20990</b> (model number A20990)			

## **KL 2500 LED Protocol Compatibility**

The MC-LS serial interface is compatible with KL protocol version 2.0 as used on KL 2500 LED. Command Structure

The command structure is identical to the MC-LS commands.

#### <Start><KL\_Command><Parameter><Terminator>

Position	Format	Description
<start></start>	Zero "0"	Address byte to select a channel of the light source(s). The current protocol only allows for a single address, so the only recognized character is "0".
<kl_command></kl_command>	2 characters	A two-character mnemonic of the command. The commands are described in detail below.
	'?' or 4 characters	If '?' follows the Command Mnemonic, the command is a query. The termination character must always follow the '?'.
<parameter></parameter>		If a question mark does not immediately follow the command, the command is a parameter. Parameters are used to change a setting or control the operation of the unit. Parameter details are given for each command.
<terminator></terminator>	Semicolon ";"	The termination character ends the command. The command string is processed once the termination character is received. The carriage return is ASCII code 13 (0x0D) and is denoted as '\r' in many programming languages.

#### Responses

#### Acknowledgment (No Error)

If the command was received and processed without error, the response is as described in the command's description below. Generally, the response to a <u>control</u> command is identical to the string that was initially sent. The response to a <u>query</u> command starts with the command string, followed by the requested parameter.

## **Negative Acknowledgment (Error)**

If the command was not parsed correctly, the unit sends a response from the following table:

Code	Description
0!003;	Unknown command
0 <command/> !006;	Value is out of range
0 <command/> !009	Value is not a number

## **Command Details**

#### BR – Brightness

ØBR#;	Set or get the brightness setting of the light source. See also the <u>I – LED</u> Intensity and <u>IP – LED Intensity (Precision)</u> commands.		
	<u>Parameter (#):</u>	A 4-digit hexadecimal value between 0 and 3E8 (decimal 1000) where 0 is minimum intensity (i.e., off) and 3E8 is maximum intensity. Values higher than 3E8 are interpreted as 3E8.	
		? $\rightarrow$ the current value	
	Response:	ØBR\$;	
	<u>Value (\$):</u>	The intensity value as a 4-digit hexadecimal value (see parameter explanation).	
	Examples:		
	• <b>0BR01F4;</b> 01	F4 hex→500 dec (50%)	
	• <b>0BR03E8;</b> 03	E8 hex→1000 dec (100%)	
	• ØBRFFFF; FF	FF hex > 3E8 hex so intensity will be set to 100%.	
ID – Identific	ation		
	Identifies the ligh	t source.	

0ID?;	Identifies the light <u>Response:</u> 0IDKL	source. <b>. 2500 LED V2.0 (MC-LS Vxxx);</b> (xxx is the firmware version)
LK – Front Panel Control Lock		
ØLK#;	Lock the front panel controls at the light source. See also the <u>HLF – Front</u> <u>Control</u> Lockout and <u>K – Control</u> Lockout commands.	
	<u>Parameter (#):</u>	$0 \rightarrow unlock$ $1 \rightarrow lock$ $? \rightarrow query$
	<u>Response:</u>	0LK\$;
	<u>Value (\$):</u>	The current state.

PR – Recall P	reset		
0PR#;	Recalls the user preset values. The index value used in the KL protocol is ignored by the MC-LS. Only a single preset slot is used. See also the <u><math>T</math> –</u> <u><b>Restore</b></u> Settings command.		
	Parameter (#):	The index value used in the KL protocol is ignored by the MC-LS. Only a single preset slot is used.	
	Response:	0PR0001;	
PS – Store Pr	eset		
0PS#;	Store the current settings as a preset in the light source. The next time power is applied, it will start-up in the preset state. See also the <u><b>S</b> – Save</u> Settings command.		
	<u>Parameter (#):</u>	The index value is ignored by the MC-LS. Only the first preset slot is used regardless of the index value received.	
	Response:	0PS0001;	
PV – Protocol	PV – Protocol Version		
0PV?;	Get the protocol v the revision.	ersion. The first byte represents the version, the second byte	
	Response: 0PV02	00; (KL protocol version 2.0)	
SF – Switch N	lode		
0SF#;	Determines the behavior of the digital input so that either a momentary or a toggle switch can be connected.		
	This setting is sa changed.	ived in the internal memory of the light source after it is	
	<u>Parameter (#):</u>	0000 $\rightarrow$ momentary switch (push button, footswitch)	
		0001 $\rightarrow$ toggle switch (ON/OFF, rocker) (default mode)	
		? $\rightarrow$ query the current state	
	Response:	0SF\$;	
	Response value (	\$): The current state of the setting	
		Digital Input Polarity and <u>JM – Digital Input</u> Mode commands. and "JM" commands do not automatically save the setting after	
SH – Shutter	Enable		
0SH#;		nulates a shutter as used with halogen light sources. See also <u>ut</u> Enable command.	
	<u>Commands:</u>		
		utter activated (light off) utter deactivated (light on)	
	<b>0SH?;</b> $\rightarrow$ qu	ery the current state	

#### TX – Temperature of LED Heatsink

<b>0</b> ТХ?;	Gets the temperature of the internal LED heatsink as an integer in steps of 0.0625 Kelvin.	
	Example response:	
	<b>0TX129c;</b> $\rightarrow$ 129c hex $\rightarrow$ 4764 dec $\rightarrow$ 4764*0.0625K+275.15K=22.6°C	

## Warranty and Liability

SCHOTT warrants our light sources to be free from defective workmanship and materials. If within two (2) years from shipment date, any product and/or part thereof are determined by SCHOTT to be defective, SCHOTT will repair or replace it with a new or reconditioned product and/or part.

Warranty is void if:

- We determine the product has been subjected to neglect or misuse or has been installed following procedures not in accordance with our instruction manual.
- Unauthorized repairs or modifications have occurred.
- The serial number label has been altered.

Our obligation is limited to repair or replacement. SCHOTT will not be held responsible for consequential damages, transportation, installation, adjustment, or other expenses arising in connection with our products or parts. This warranty is in lieu of all other statements or guarantees, written or implied, by SCHOTT or SCHOTT authorized representatives.

## Servicing

There are no user-serviceable components inside the MC-LS. All repairs must be made by an authorized repair facility. Opening the housing of the unit voids the warranty. Please contact your distributor or SCHOTT sales representative for technical support.

## **Contact Information** Customer Support

Lighting and imaging SCHOTT North America, Inc. 122 Charlton Street Southbridge, MA 01550 Phone: (508) 765-9744 Fax: (508) 765-1299 Email: <u>lightingimaging@us.schott.com</u> Website: <u>https://www.schott.com</u>

## **Technical Support**

For technical support, please contact your distributor, SCHOTT sales representative, or email **lightingimaging@us.schott.com**.

The latest product information can be found on the SCHOTT website at <u>https://www.schott.com/</u>

## **Manufacturing Location**

SCHOTT Technologies México S.A. de C.V. Carretera México-Veracruz Km.349 Venta Parada, Amatlán de los Reyes, Veracruz México 94946 Phone: +52 (271) 7166-316

