

# Glass 8487

## Technical Data

Glass Type/Application	Borosilicate glass for sealing to tungsten Backlights, flash lamps, lamp bulbs, exhaust and flare tubes
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Physical Data (approx. value)	Coefficient of mean linear thermal expansion $\alpha(20^\circ\text{C}; 300^\circ\text{C})$ (ISO 7991) .....	3.9	$10^{-6}\text{K}^{-1}$
	Transformation temperature $T_g$ (ISO 7884-8).....	525	°C
	Glass temperature at viscosity $\eta$ in $\text{dPa} \cdot \text{s}$		
	$10^{13}$ (annealing point) (ISO 7884-4).....	560	°C
	$10^{7.6}$ (softening point) (ISO 7884-3).....	775	°C
	$10^4$ (working point) (ISO 7884-2).....	1135	°C
	Stress-optical coefficient K (DIN 52314).....	3.6	$10^{-6}\text{mm}^2 \cdot \text{N}^{-1}$
	Density $\rho$ at $25^\circ\text{C}$ .....	2.25	$\text{g} \cdot \text{cm}^{-3}$
	Modulus of elasticity E (Young's modulus) .....	66	$10^3\text{N} \cdot \text{mm}^{-2}$
	Poisson's ratio $\mu$ .....	0.2	
	Thermal conductivity $\lambda_w$ at $90^\circ\text{C}$ .....	1.2	$\text{W} \cdot \text{m}^{-1} \cdot \text{K}^{-1}$
	Log of the electric volume resistivity ( $\Omega \cdot \text{cm}$ )		
	at $250^\circ\text{C}$ .....	8.3	
	at $350^\circ\text{C}$ .....	6.9	
	$t_{k100}$ .....	300	°C
	Dielectric constant $\epsilon$ for 1 MHz at $25^\circ\text{C}$ .....	4.9	
	Dielectric loss factor $\tan \delta$ for 1 MHz at $25^\circ\text{C}$ .....	36	$10^{-4}$
	Refractive index $n_d$ ( $\lambda = 587.6 \text{ nm}$ ) .....	1.479	

Chemical Resistance	Hydrolytic resistance (ISO 719) .....	Class	HGB 4
	Acid resistance (DIN 12116) .....	Class	S 3
	Alkali resistance (ISO 695) .....	Class	A 3

The heavy metal content for the elements lead, cadmium, mercury and hexavalent chromium is below 100 ppm